



WELDER QUALIFICATION CERTIFICATE

EN ISO 9606-1 135 P FW FM1 S t10 PB sl

Certificate Nr.	21-PB-0086-TAP-WLD112-0503	Examining Body
Manufacturer's WPS No:	01	TÜV AUSTRIA Personel Belgelendirme Eğitim Ltd. Şti.
Surname / First Name of the Welder:	İlgin, Ahmet	Examiner
Method of identification:	ID-Card / 24455653666	Osman Tekinbaş
Date / Place of birth:	01.10.1983 / Konya	Welder's identification mark:--
Employer:	Üçel Yapısal Çelik İnş. San. Tic. Ltd. Şti.	
Code / Testing Standard:	EN ISO 9606-1 :2017	
Job Knowledge	Not Made	

	Weld Test Details	Range of Approval
Welding process	135	135,138
Transfer mode	Spray	Pulsed, Spray, Globular
Product type (Plate or Pipe)	P	P, T:(Fixed ≥500 mm, Rot.≥ 75 mm)
Type of weld	FW	FW
Parent material group(s)	CR ISO 15608 Group 1.1	-
Filler metal group	FM1 / S	FM1,FM2 / S.M
Filler material (designation)	EN ISO 14341-A : G3Si1	-
Shielding gas	EN ISO 14175 : M24	-
Auxiliaries	-	-
Type of current and polarity	DC (+)	-
Material thickness of test piece (mm)	10	≥3
Deposited thickness (mm)	-	-
Outside pipe diameter (mm)	-	-
Welding position	PB	PA, PB
Details of weld seam	sl	sl

See supplementary sheet and/or Manufacturer's welding procedure specification for additional information

Type of test	Performed and Accepted	Not required
Visual Testing	x	
Radiographic Test		x
Ultrasonic test		x
Magnetic Test		x
Macro section		x
Fracture test	x	
Bend test		x
Notched Tensile test		x
Hardness test		x
Additional tests		x

* Details on supplementary sheet, if required

** In case of proper confirmation of employer or supervisor (acc. to testing standard)

Extension acc. to point 9.3.a	
Date	Signature

Name and Signature: Mustafa ŞİRİN

Place of Issue: TÜV AUSTRIA Personel Belgelendirme / Ankara

Date of Issue: 15.10.2021

Place of Testing: Proweld Workshop

Date of Testing: 05.08.2021

Valid until:**) 04.08.2024





WELDER QUALIFICATION CERTIFICATE
EN ISO 9606-1 135 P BW FM1 S s10 PA bs

Certificate Nr. 21-PB-0086-TAP-WLD112-0502
Manufacturer's WPS No: 02
Surname / First Name of the Welder: Demircioğlu, Adem
Method of identification: ID-Card / 61102035086
Date / Place of birth: 26.09.1980 / Ereğli
Employer: Üçel Yapısal Çelik İnş. San. Tic. Ltd. Şti.
Code / Testing Standard: EN ISO 9606-1 :2017
Job Knowledge: Not Made

Examining Body
TÜV AUSTRIA
Personel Belgelendirme Eğitim Ltd. Şti.
Examiner
Osman Tekinbaş
Welder's identification mark:--

	Weld Test Details	Range of Approval
Welding process	135	135,138
Transfer mode	Spray	Pulsed ,Spray,Globular
Product type (Plate or Pipe)	P	P, T:(Fixed ≥500 mm, Rot.≥ 75 mm)
Type of weld	BW	BW
Parent material group(s)	CR ISO 15608 Group 1.1	-
Filler metal group	FM1 / S	FM1,FM2 / S.M
Filler material (designation)	EN ISO 14341-A : G3S11	-
Shielding gas	EN ISO 14175 : M24	-
Auxiliaries	-	-
Type of current and polarity	DC (+)	-
Material thickness of test piece (mm)	10	-
Deposited thickness (mm)	10	3 to 20
Outside pipe diameter (mm)	-	-
Welding position	PA	PA
Details of weld seam	bs	ss mb,bs

See supplementary sheet and/or Manufacturer's welding procedure specification for additional information

Type of test	Performed and Accepted	Not required
Visual Testing	X	
Radiographic Test		X
Ultrasonic test		X
Magnetic Test		X
Macro section		X
Fracture test	X	
Bend test		X
Notched Tensile test		X
Hardness test		X
Additional tests		X

* Details on supplementary sheet, if required

** In case of proper confirmation of employer or supervisor (acc. to testing standard)

Extension acc. to point 9.3.a	
Date	Signature

Name and Signature: Mustafa ŞİRİN

Place of Issue: TÜV AUSTRIA Personel Belgelendirme / Ankara

Date of Issue: 15.10.2021

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